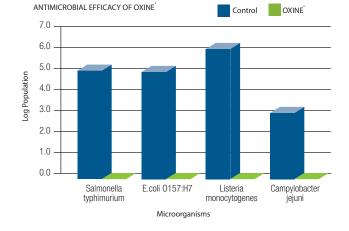
OXINE® The Ultimate Antimicrobial Product for the Food Processing Industry



OXINE® is the most effective, fast-acting, broad-spectrum antimicrobial available.

OXINE® is a highly refined blend of oxychloro species containing purified sodium chlorite. When activated, chlorine dioxide is produced, greatly enhancing Oxine®'s antimicrobial activity. With applications in the food processing and water treatment industries. OXINE® displays broad spectrum antimicrobial activity, proven effective against *Legionella*, *E. Coli 0157:H7*, *Salmonella*, *Aspergillus*, *Listeria*, *Staphylococcus* and *Pseudomonas*, among others. This product is especially suited for the removal and subsequent control of biofilm. OXINE® is EPA registered and is organically approved through Organic Materials Review Institute (OMRI) and possesses a myriad of other approvals.



600 550 500 450 Concentration (ppm) 400 350 300 250 200 150 100 50 0 Octanoic acid, Dodecylbenzenesulfonic Peracetic Sodium Decanoic acid, acid & Phosphoric acid hypochlorite

Citric acid & Phosphoric acid

Sanitizers

CONCENTRATION OF SANITIZERS REQUIRED for >5 log reduction of E.coli 0157:H7 in 60 seconds

650

 $\mathsf{OXINE}^{\$}$ has been shown to be more effective than other common sanitizers, including quaternary ammonia, lodophors, Peracetic acid, and sodium hypochlorite (chlorine). $\mathsf{OXINE}^{\$}$ provides a comprehensive antimicrobial intervention program.



Exceptional Chemistry • Extraordinary People www.bio-cide.com • 2650 Venture Drive, Norman, OK 73069 405.329.5556 • 405.329.2681 fax • 800.323.1398 Bio-Cide International is ISO 9001:2008 certified

BENEFITS

- Ultra high, broad spectrum antimicrobial activity
- Uniquely effective against biofilm
- Effective over a broad pH range (1-10)
- Low corrosion potential at use concentrations
- Resists neutralization due to organic load
- · Completely soluble in water
- Does not chlorinate (no THM formation)
- Long lasting bacteriostatic activity
- Excellent deodorant
- No effect on organoleptic properties
- No effect on nutritional quality
- KOSHER certified
- · Economical to use
- Can be used with automated delivery systems
- Safe for applicators (PPE required)
- No unusual stipulations on storage
- Organic certified



ACTIVATION

Activation

OXINE® requires activation for on-site generation of chlorine dioxide. Activation involves lowering the pH of the concentrate with any GRAS acid. Activation may be accomplished manually in low volume as batch applications; or with BCl's hands-free, cost efficient AANETM unit, the Wall Mount Activation System M, or the on-line activation system OLASTM, which combines activation with injection into water streams.



AANETM

APPLICATIONS

Primary uses in Food Processing Plants, Dairies, Breweries and Beverage Plants are:

- No-rinse sanitation of all food contact surfaces
- CIP sanitizing of processing lines
- Water additive to pasteurizers, bottle warmers and coolers
- Water systems disinfectant for biofilm removal and control
- · Bacterial, mold and odor control throughout the facility
- Sanitation of cold rooms, freezers and spirals
- Microbial control in sweet water & recirculating cooling water systems
- Sanitation of filler head assemblies
- Deodorization of rendering areas
- Footbath and door spray bacteriostat
- Sanitation of tank trucks and rail tankers
- Antimicrobial additive for all compatible conveyor and chain lubricants
- Disinfection of condensate pans and drip lines

Fruit and Vegetable Processing

- Flume water for treatment for bacteria, slime and odor control.
- Sanitizing rinse

Stored Potable Water Treatment

PRODUCT SPECIFICATIONS

• Concentration: 2.0 - 2.10% available chlorine dioxide

Appearance: Colorless liquid
pH Concentrate: 8.2 - 8.5
Boiling point: 213° F (100.5°C)

• Melting point: N/A

Freezing point: 28.9° F (-1.72°C)
Vapor Pressure: 23.7 mm Hg (25°C)

Vapor Density: 0.02 kg/m³

Specific Gravity: 1.03 g/ml (20°C)
Volatiles (by volume): 97% water

- volatiles (by volume). 57 % we

• Solubility in water: Complete

Evaporation rate: Comparable to water

Very low acute toxicity (EPA Cat III)

• Non-Flammable, Non-Explosive

Stable Solution

• NFPA Rating: Fire: 0 Health: 1 Reactivity: 1 Special: None



Wall Mount Activation System™



OLASTM